



PPS | POWER PLANT
SERVICES

Boring Bars Equipment Specifications

Bar Diameters: 2-1/4", 4", 6"

Cutting Range: 2-1/4" Bar: 4"-24"
4" Bar: 12"-48"
6" Bar: 24"-108"

Bar Lengths: Lengths Vary Based Off
Diameter

Power Requirements: Hydraulically Driven
480V 3Ph / 30 Amps or 1
10V/30Amp

Some Examples of Use:

- **Steam Path:** Final machining of the Seal Strip Fit diameter, installation of new Seal Strip and final machining of Seal diameter to correct running clearance
- **Valves:** Mapping and machining of fits as necessary
- **Boiler Feed Pump:** Barrel Mapping & Diameter Restoration bringing the Boiler Feed Pump back to original OEM specs.



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